












Day: Tuesday, 04/11/2008 11:19:13 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	LABEL	
Job Number :	43187			
Estimate Number :	10124			
P.O. Number :		Part Number :	D2258200	
This Issue :	04/11/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	D2258 REV B1	
First Issue :	//	Project Number :	N/A	
Previous Run :	39439	Drawing Revision :	B1	
Written By :		Material :		
Checked & Approved By :	JUD 08.11.04	Due Date :	15/11/2008	Qty: 20 Um: Each
Comment :	Est: B 04.04.15 Reformat; Clarify Step 2 KJ/RF			
Additional Product				
Job Number: 				
Seq. #:	Machine Or Operation:	Description :		
1.0	PG	PURCHASING		
				
Comment: PURCHASING Issue P/O: 7512 Make D2258-200 read 200lb / 91kg as per Dwg D2258 Material: Red letters (1.00" min height) with adhesive back Manufacture from 3M 7mil masking film #8522CP or Avery IPM #2031 Material release note is required C 208/11/04 (20)				
2.0	D2258200P	Weight Placard 200lb		
				
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) WEIGHT PLACARD 200 LB				
3.0	PACKAGING 1	PACKAGING RESOURCE #1		
				
Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage Ensure material release note is attached P 8/4/6 (20)				
4.0	QC6	DIMENSIONAL CHECK		
				
Comment: DIMENSIONAL CHECK 208.11.07 (21) counted.				
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
				
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 25 8/11/04 20x SP				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 04/11/2008 11:19:13 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 43187

Part Number: D2258200

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-11-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

21 APPROX

1.00

APPROX

MAXIMUM DISTRIBUTED LOAD

XXX lb/ YYY kg

8 D2258-XXX PLACARD

PART NUMBER	LCAD
D2258-132	132 lb/ 60 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

RELEASED
08-10-29

NOTES:

- 1) MATERIAL: 1" HIGH RED LETTERS, ADHESIVE BACK, MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPN #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 016 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D2258-132 IS A BASKET WITH A MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

C	REDRAWN. SEE PAR 08-026.	AJS	08.10.29
B	ADDED NOTE	BW	95.11.29
A	NEW ISSUE	BW	94.02.28
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	PH	D2258	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	UTILITY BASKET PLACARD	NTS
DATE	08.10.29	COPYRIGHT © 1984 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. ANY REPRODUCTION OR DISSEMINATION OF THIS DOCUMENT WITHOUT THE EXPRESS WRITTEN PERMISSION OF DART AEROSPACE LTD IS PROHIBITED.	

NO. 132
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY



210 MAIN W.,
HAWKESBURY, ONT. K6A 2H6

Tel.: 613 632-2001
Fax: 613 632-9491
www.studiolettrage.com

INVOICE / FACTURE

No.: 11254
DATE: 11/06/2008
PAGE 1 of 1
Re: Quote No. 6050

VENDU À:
SOLD TO:

LIVRÉ À:
SHIPPED TO:

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario K6A 1K7

Dart Aerospace Ltd
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
		20	D2258200P	G		7.50	150.00
			G - GST @ 5%; PST @ 8%				7.50
			GST				
			PST Exempt: #6122-5207				
Studio de Lettrage GST: #669034678RP001						TOTAL	157.50

PQ 7612

Sold By:



PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

Avery Graphics™ A5 Opaque
5-year **INTERMEDIATE** calendered vinyl film
Dated: 10/3/02

Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: **180° Peels**

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTM D 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss*: 70 at 60°